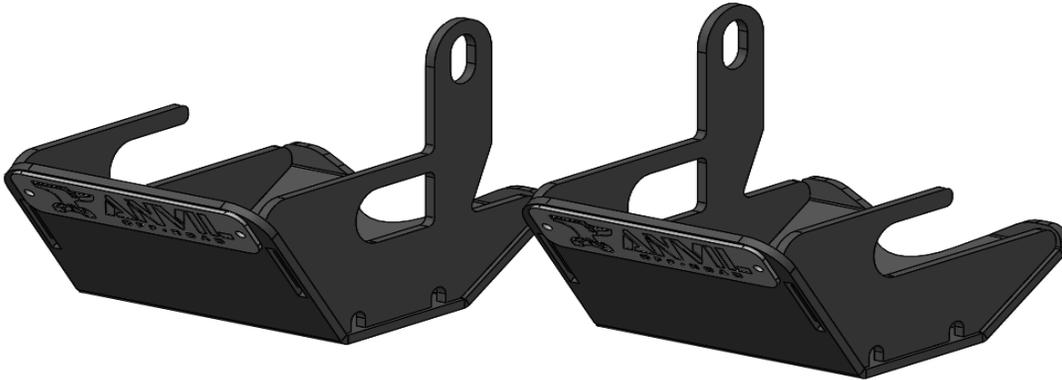




**2021-2022 Ford Bronco  
Rear Lower Control Arm Skid Plate  
518AOR  
Installation Instructions**



**INCLUDED HARDWARE: BAGGED HARDWARE # 85R10530**

<b>Item #</b>	<b>Qty.</b>	<b>Description</b>
5R2921	2	SCREW, 5/8"-11 X 4.5" L
5R2870	4	WASHER, FOR 5/8" SCREW
5R2871	2	NYLON-INSERT LOCKNUT, 5/8"-11
5R2872	2	SCREW, M10 X 1.25 X 20MM
5R2873	2	WASHER, FOR M10 SCREW
5R2874	2	NYLON-INSERT LOCKNUT, M10 X 1.25
46R1605	4	STAINLESS STEEL WASHER FOR 5/8" SCREW
199R12390	1	INSTRUCTION SHEET

## **PRE-INSTALLATION:**

**Professional installation by a certified technician is strongly recommended.** Not responsible for altered products. No claims are made regarding any lifting devices. Any and all claims implied in this document excluded.

## **RECOMMENDED TOOLS:**

- **24mm Socket**
- **13mm Socket**
- **15mm Wrench**
- **24mm Wrench**
- **Ratchet**
- **Torque Wrench**

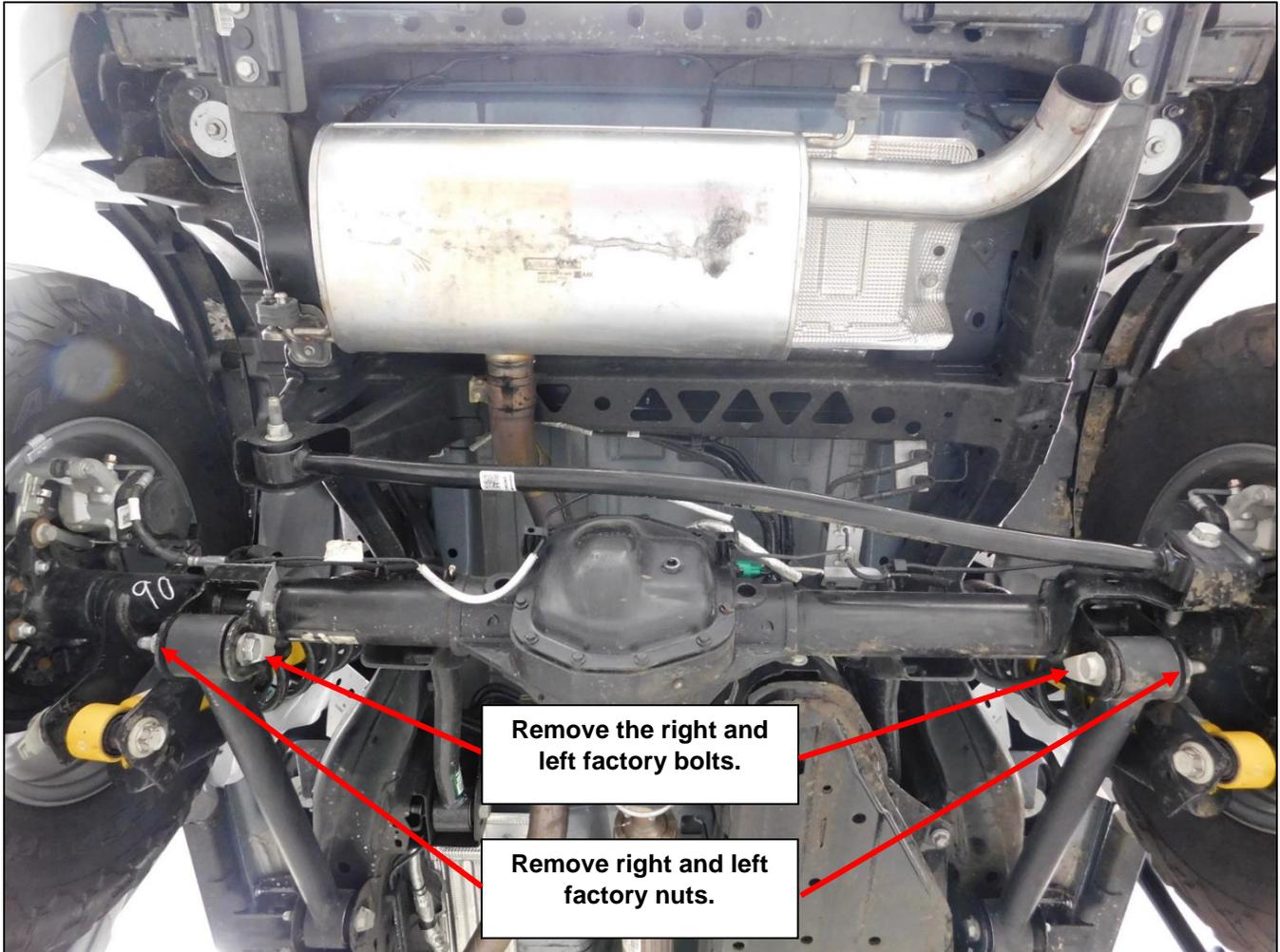
## **NOTES:**

All pictures shown are for illustration purposes only. Actual product may vary due to product enhancement.

Does NOT fit Bronco Sport models.

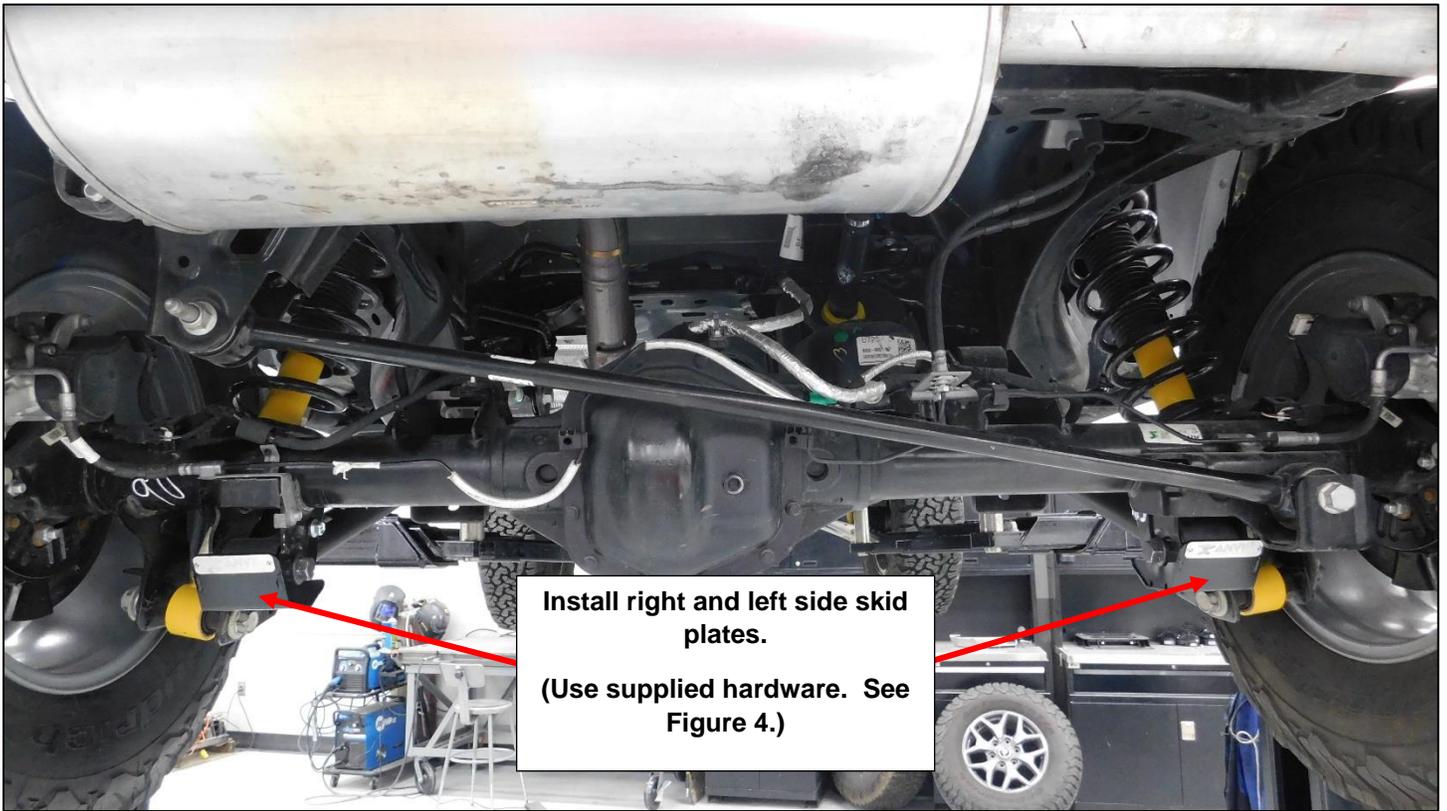
## **INSTALLATION:**

1. Lift the vehicle and secure on jack stand.
2. Install two extra jack stands under the bottom side of the rear axle for safety.
3. Remove the factory bolts and nuts on the left and right side rear lower control arm (**Figure 1**).

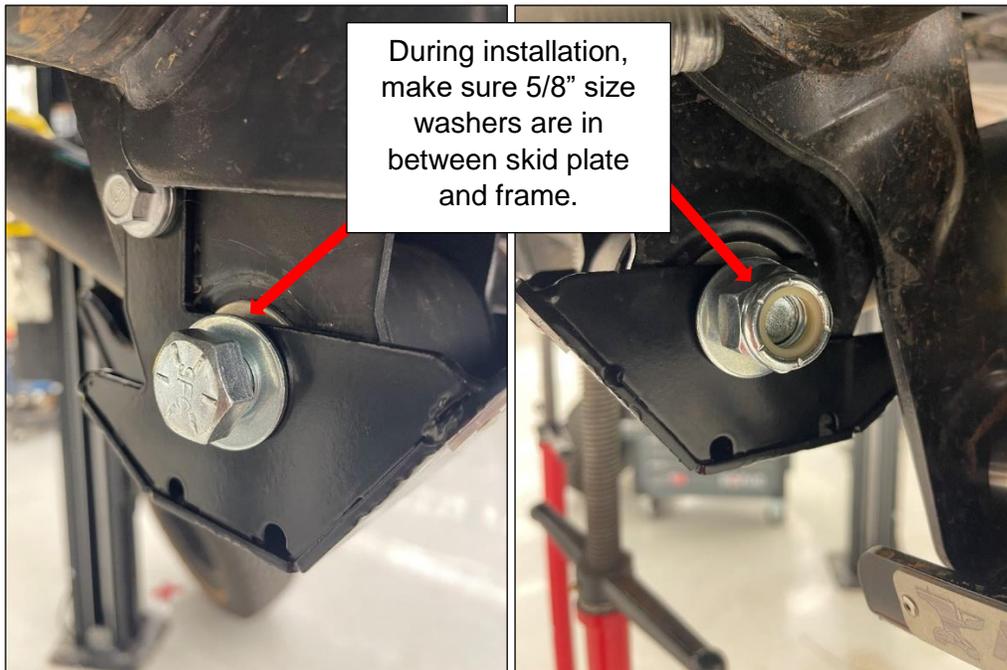


**Figure 1**

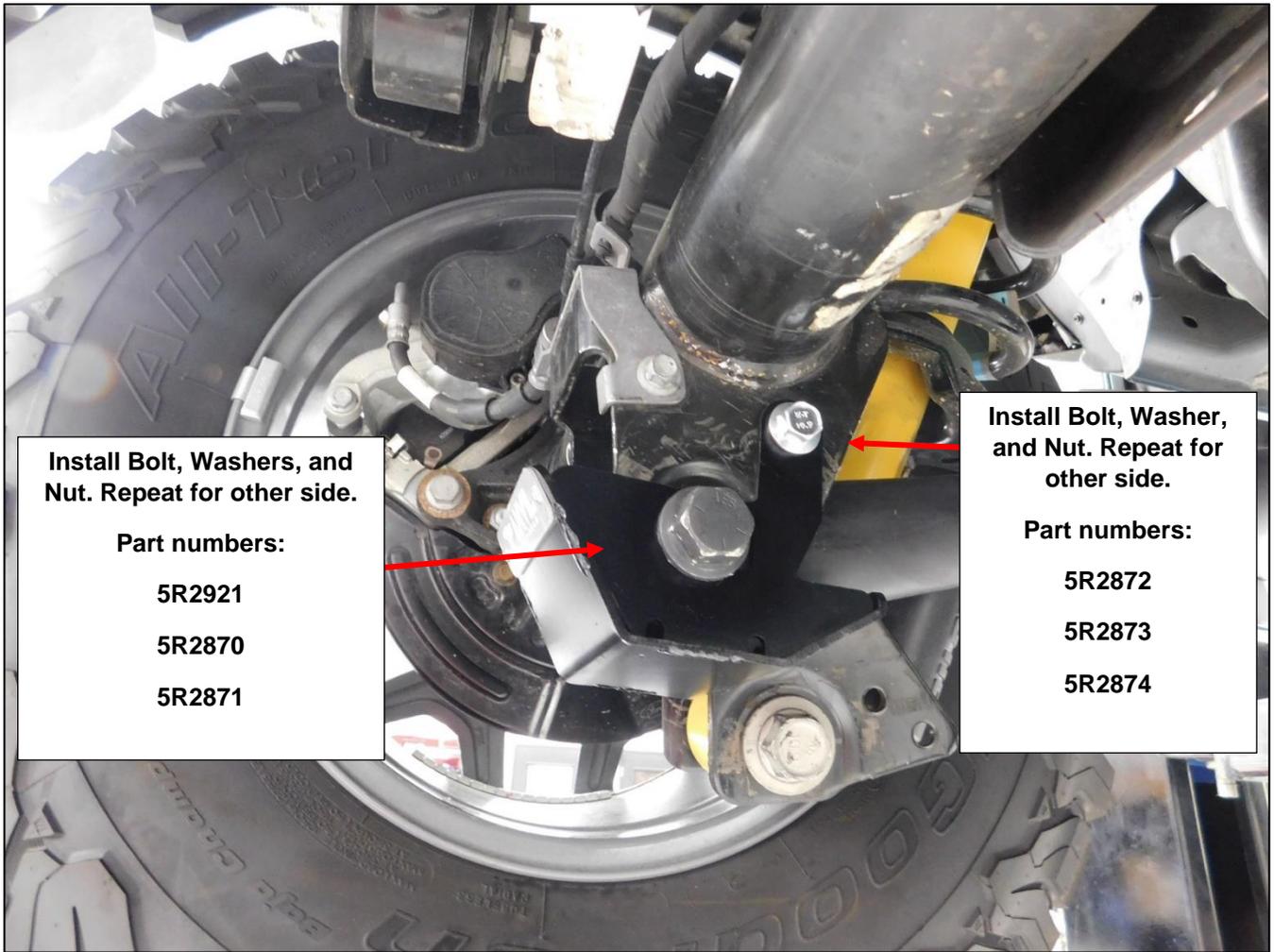
4. Now, install right and left side skid plates using supplied hardware. Adjust for proper fitment and torque bolts and nuts to factory specs (**Figures 2, 3, & 4**).



**Figure 2**



**Figure 3**



**Install Bolt, Washers, and Nut. Repeat for other side.**

**Part numbers:**

- 5R2921
- 5R2870
- 5R2871

**Install Bolt, Washer, and Nut. Repeat for other side.**

**Part numbers:**

- 5R2872
- 5R2873
- 5R2874

**Figure 4**

## **POST-INSTALLATION:**

1. Check for proper torque on all fasteners. Check clearance between all rotating, mobile, fixed, and hot parts.

**MAINTENANCE:** After 500 miles, re-torque all fasteners (recommended every 1000 miles thereafter). Have all suspension, driveline, and steering components inspected by a certified technician during routine maintenance (recommended every 3000 miles).

**Technical Support: 1-866-464-6553**

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**199R12390**

**Revision Date: 10-7-22**